## Superior Flux & Mfg. Co.



# **ANTI-BORAX CHERRY HEAT**



## FORGE WELDING FLUX POWDER

- > Anti-Borax Cherry Heat is a metal-bearing forge welding flux.
- > Anti-Borax Cherry Heat is ideal for farrier and forge applications.

### **DESCRIPTION**

Anti-Borax Cherry Heat is a tan powder with grey chips. Anti-Borax Cherry Heat adheres to ferrous metals at relatively low heat, and is equally good for lap, split, butt or jump welding. This flux compound enables the blacksmith to weld tool steel, plow open hearth and Bessemer steel at relatively low temperatures, making stronger, smoother welds. The flux's high percentage of metal (about 40%) facilitates the forge welding process considerably. *Anti Borax Cherry Heat* can be used with both iron and steel.

#### PHYSICAL PROPERTIES

Form Powder

Tan with Grey Chips Color Less than 0.5% Volatile Content

Fluoride Content None Flash Point None

THIS PRODUCT IS ROHS COMPLIANT

#### SAFETY PRECAUTIONS

Anti-Borax Cherry Heat does not contain fluorides, but does contain silica powder and should be handled with care and the normal precautions taken when working with chemical products.

When working with Anti-Borax Cherry Heat adequate exhaust ventilation must be present to avoid breathing the fumes that may come from the inorganic borates. Avoid contact with eyes, skin, and mucous membranes. Always wear NIOSH approved safety equipment when working with chemicals. In case of eye contact, flush freely with water and call a physician immediately. Store away from heat, moisture and water.

Refer to Material Safety Data Sheet (MSDS) for additional safety information.

Anti-Borax Cherry Heat has a two (2) year shelf life.

Superior manufactures quality fluxes. Our business is solving problems.

