

SAFETY DATA SHEET

SUPERIOR TiBF-19

DATE REVISED: January 1, 2020

SECTION 1 -- IDENTIFICATION

Product Name/Part number: Superior TiBF-19

Recommended use: Water-Soluble Titanium Brazing Flux

Manufacturer: Superior Flux & Mfg. Co. **Mfg. Phone No.** (440) 349-3000
6615 Parkland Blvd
Cleveland OH, 44139

Emergency Phone No.: 1-800-424-9300 (CHEMTREC)

SECTION 2 – HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

GHS Classification in accordance with OSHA HCS (29 CFR 1910)

Acute toxicity, Oral (Category 3)	H301
Skin corrosion (Category 1B)	H314
Acute toxicity, Inhalation (Category 3)	H331
Specific target organ toxicity – Single exposure, respiratory system (Category 3)	H335

See below for full text of H-Statement

GHS Label Elements, including precautionary statements

Pictogram(s):



Signal Word: Danger

Hazard Statement(s)

H301	Toxic if swallowed
H314	Causes severe skin burns and eye damage
H331	Toxic if inhaled
H335	May cause respiratory irritation

Precautionary statement(s)

P260	Do not breathe dust, fumes, or gas
P264	Wash skin thoroughly after handling
P270	Do not eat, drink, or smoke while using this product
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves/protective clothing/eye protection/face protection
P301+P312+P330	IF SWALLOWED: Call a POISON CENTER if you feel unwell. Rinse mouth
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P302+P352+P312	IF ON SKIN (or hair): Wash with plenty of soap and water. Call a POISON CENTER or doctor if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340+P310	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.

P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call POISON CENTER/doctor

P332+P313 If skin irritation occurs: Get medical advice

P337+P313 If eye irritation persists: Get medical advice or attention

P362 Take off and wash contaminated clothing before reuse.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents and/or container to an approved waste disposal plant

Hazards not otherwise classified or not covered by GHS: None

SECTION 3 – COMPOSITION INFORMATION

Components	CAS Number	%
Proprietary fluoride activators	16984-48-8	40 – 80

Any components not listed are water, non-hazardous binders and/or activators

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Inhalation: If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.

Eyes: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

Skin: Wash off with soap and plenty of water. Consult a physician.

Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)

SECTION 5 – FIREFIGHTING MEASURES

Flash Point: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal cautions when dealing with chemicals.

Unusual Fire and Explosion Hazards: Will release small amounts of fluorides upon decomposition

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. *See section 8 for personal protection.*

Environmental Precautions: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

In Case Material is spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): 2.5 mg/m³

ACGIH Threshold Limit Value (TLV): 2.5 mg/m³

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Special Engineering Control Needs: NA

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

Eye Protection: Use tightly fitting safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

Body Protection: Complete suit protecting against chemical, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation

of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

Appearance	White paste
Odor	None
Odor threshold	No data available
pH	No data available
Melting point/Freezing point	No data available
Initial boiling point and boiling range	No data available
Flash point	No data available
Evaporation rate (Butyl Acetate = 1)	No data available
Flammability (Solid, gas)	No data available
Upper flammability or explosive limits	No data available
Lower flammability or explosive limits	No data available
Vapor pressure	Not applicable
Vapor density	Not applicable
Relative density	No data available
Solubility(ies)	Soluble in water
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: Exothermic reaction with water

Stability: Product is stable under recommended storage conditions

Possibility of hazardous reactions: No data available

Conditions to Avoid: Metals

Incompatibility: Alkaline, strong oxidizers or reducers, cyanides or combustible materials

Hazardous Decomposition Products Fluorides

In the event of fire: See Section 5

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact

Symptoms (Immediate and Chronic) from

Acute Exposure No data available

Prolonged or Repeated Exposure No data available

Measure(s) of toxicity

No data available

Is this chemical listed in the National Toxicology Program (NTP) Report on Carcinogens?

No data available

Is this chemical found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs or by the Occupational Safety and Health Administration (OSHA) No data available

SECTION 12 - ECOLOGICAL INFORMATION

Toxicity No data available
Persistence and degradability No data available
Bioaccumulative potential No data available
Mobility in soil No data available
Other adverse effects **Hazard to ozone layer:** No data available

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging Dispose of as unused product.

SECTION 14- TRANSPORTATION

D.O.T. (USA) Not regulated

SECTION 15 - REGULATORY INFORMATION

SARA 302 Components No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.

SARA 313 Components This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 302 Components Fire Hazard, Acute Health Hazard, Chronic Health Hazard

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

THIS PRODUCT IS ROHS 3 COMPLIANT

SECTION 16 - OTHER INFORMATION

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product.

Preparation information

Superior Flux & Mfg. Co.
440-349-3000
