SAFETY DATA SHEET
SUPERIOR NO. 625
DATE REVISED: January 2, 2019

SECTION 1 – IDENTIFICATION
Product Name/Part number: Superior No. 625
Recommended use: Silver brazing paste flux
Manufacturer: Superior Flux & Mfg. Co.
6615 Parkland Blvd
Cleveland OH, 44139
Emergency Contact: CHEMTREC
6615 Parkland Blvd
Emergency Phone: 1-800-424-9300
For other info: (440) 349-3000

SECTION 2 – HAZARD(S) IDENTIFICATION
Classification of the substance or mixture
GHS Classification in accordance with OSHA HCS (29 CFR 1910)
- Acute toxicity, Oral (Category 4) H302
- Skin irritation (Category 1B) H314
- Serious eye damage (Category 1) H318
- Acute toxicity, Inhalation (Category 4) H332
- Specific target organ toxicity – Single exposure, Respiratory system (Category 3) H335
- Reproductive toxicity (Category 2) H361
- Specific target organ toxicity – Repeated exposure (Category 1) H372
- Acute aquatic toxicity (Category 1) H400
- Chronic aquatic toxicity (Category 1) H410

See below for full text of H-Statement

GHS Label Elements, including precautionary statements
Pictogram(s):

Signal Word: Danger
Hazard Statement(s)
- H302  Harmful if swallowed
- H314  Causes severe skin burns and eye damage
- H318** Causes serious eye damage
- H332  Harmful if inhaled
- H335  May cause respiratory irritation
- H361  Suspected of damaging fertility or the unborn child
- H372  Causes damage to organs through prolonged or repeated exopsure
- H400** Very toxic to aquatic life
- H410  Very toxic to aquatic life with long lasting effects

**May be omitted from label due to presence of stricter or more severe statement.

Precautionary statement(s)
P202  Do not handle until all safety precautions have been read and understood
P261  Do not breathe dust or fumes
P264  Wash skin thoroughly after handling
P270  Do not eat, drink, or smoke when using this product.
P271  Use only outdoors or in a well-ventilated area.
P273  Avoid release to the environment
P280   Wear protective gloves or protective clothing and eye protection
P301+P312+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a
    POISON CENTER if you feel unwell.
P302+P352 IF ON SKIN (or hair): Take off immediately all contaminated clothing.
    Wash with plenty of soap and water
P304+P340+P310 IF INHALED: Remove person to fresh air and keep comfortable for
    breathing. Immediately call a POISON CENTER or doctor.
P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes.
    Remove contact lenses, if present and easy to do. Continue rinsing.
    Immediately call a POISON CENTER or doctor.
P308+P313 If exposed or concerned: Get medical advice
P314  Get medical advice or attention if you feel unwell.
P332+P313 If skin irritation occurs: Get medical advice
P337+P313 If eye irritation persists: Get medical advice
P363  Wash contaminated clothing before reuse
P391  Collect spillage
P405   Store locked up
P501   Dispose of contents or container to an approved waste disposal plant

Hazards not otherwise classified or not covered by GHS:
Boric acid  Included in the Candidate List of Substances of Very High Concern (SVHC)
    according to Regulation (EC) No. 1907/2006 (REACH)

SECTION 3 – COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium Flurohydroborate</td>
<td>12228-71-6</td>
<td>10-35</td>
</tr>
<tr>
<td>Potassium Tetraborate</td>
<td>1332-77-0</td>
<td>10-30</td>
</tr>
<tr>
<td>Boric acid</td>
<td>10043-35-3</td>
<td>30-40</td>
</tr>
<tr>
<td>Lithium chloride</td>
<td>7447-41-8</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Sodium hexafluoroaluminate</td>
<td>15096-52-3</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Zinc chloride</td>
<td>7646-85-7</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Unlisted percentages are non-hazardous stabilizers, and water.

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General advice:  Consult a physician. Show this safety data sheet to the doctor in
    attendance. Move out of dangerous area.

Inhalation:  If breathed in, move to fresh air. If not breathing, give artificial respiration.
    Consult a physician.

Eyes:  Rinse thoroughly with plenty of water for at least 15 minutes and consult a
    physician.

Skin:  Wash off with soap and plenty of water. Consult a physician.

Ingestion:  Never give anything by mouth to an unconscious person. Rinse mouth with water.
    Consult a physician.
Most Important Symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in section 2 (labeling)

SECTION 5 – FIREFIGHTING MEASURES
Suitable Extinguishing Media: Water spray, alcohol-resistant foam, dry chemical or carbon dioxide
Special Hazards: Will release small amounts of borane/boron oxides
Advice for firefighters Wear self-contained breathing apparatus for firefighting if necessary
Further information No data available

SECTION 6 - ACCIDENTAL RELEASE MEASURES
Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.
See section 8 for personal protection.
Environmental Precautions: Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up Pick up and arrange disposal without creating dust. Mop or sweep up and shovel. Keep in suitable, closed containers for disposal.
For disposal, see section 13.

SECTION 7 - HANDLING AND STORAGE
Precautions for safe handling: Avoid contact with skin, eyes, and clothing. Wash thoroughly after use. Provide appropriate exhaust ventilation.
For precautions, see section 2.
Conditions for safe storage, including any incompatibilities Keep in plastic containers tightly closed in a cool area. Do not store in glass or porcelain.
For full precaution statements see Section 2

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION
OSHA Permissible Exposure Limit (PEL): 2.5 mg/m³
ACGIH Threshold Limit Value (TLV): 2.5 mg/m³
General Precautions: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of the workday.
Engineering Controls: Use local exhaust ventilation to maintain air concentrations of dust, vapors and fumes below occupational exposure standards.
Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested an approved under appropriate government standards such as NIOSH (USA) or CEN (EU).
Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.
Eye Protection: Use appropriately fitting safety goggles with side-shields conforming to EN166. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

Body Protection: Impervious clothing – The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Control of environmental exposure: Prevent further leakage or spillage if safe to do so.

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>White paste</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (Solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper flammability or explosive limits</td>
<td>Upper explosion limit: Not applicable</td>
</tr>
<tr>
<td>Lower flammability or explosive limits</td>
<td>Lower explosion limit: Not applicable</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density (Water = 1)</td>
<td>1.6</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Soluble in water</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
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</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available
Stability: Product is stable under recommended storage conditions
Possibility of hazardous reactions: No data available
Conditions to Avoid: Excessive heat, exposure to moisture
Incompatible Material: Potassium, acid anhydrides, strong oxidizers
Hazardous Decomposition Products No data available
In the event of fire: See Section 5

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact
Symptoms (Immediate and Chronic) from
   Acute Exposure No data available
   Prolonged or Repeated Exposure No data available
Measure(s) of toxicity
   No data available
IARC: No component of this product is present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No component of this product is present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product is present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA

SECTION 12 - ECOLOGICAL INFORMATION

Toxicity
   No data available
Persistence and degradability
   No data available
Bioaccumulative potential No data available
Mobility in soil No data available
Other adverse effects
   An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste treatment methods
Product Offer surplus and non-recyclable solutions to a licensed disposal company.
   Contact a licensed professional waste disposal service to dispose of this material.
Contaminated packaging Dispose of as unused product.

SECTION 14- TRANSPORTATION

D.O.T. (USA)
   Non-hazardous
SECTION 15 - REGULATORY INFORMATION

SARA 302 Components No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.

SARA 313 Components No chemicals in this material are subject to the reporting requirement of SARA Title III, Section 313.

SARA 311/312 Hazards Acute Health Hazard

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

THIS PRODUCT IS RoHS 3 COMPLIANT

SECTION 16 - OTHER INFORMATION

Further information:
Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product. There are NO WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE TO USE.

Preparation information
Superior Flux & Mfg. Co.
440-349-3000