SAFETY DATA SHEET
SUPERIOR No. 592-33-885
DATE REVISED: March 6, 2019

SECTION 1 – IDENTIFICATION
Product Name/Part number: Superior No. 592-33-885
Recommended use: Lead-Free Solder Paste
Manufacturer: Superior Flux & Mfg. Co.
6615 Parkland Blvd
Cleveland OH, 44139
Emergency Contact: CHEMTREC
6615 Parkland Blvd
Emergency Phone: 1-800-424-9300
For other info: (440) 349-3000

SECTION 2 – HAZARD(S) IDENTIFICATION
Classification of the substance or mixture
GHS Classification in accordance with OSHA HCS (29 CFR 1910)
Eye irritation (Category 2A) H319
Reproductive toxicity (Category 1B) H360
See below for full text of H-Statements

GHS Label Elements, including precautionary statements
Pictogram(s):

Signal Word: Danger
Hazard Statement(s)
H319 May cause eye irritation
H360 May damage fertility or the unborn child
Precautionary statement(s)
P202 Do not handle until all safety precautions have been read and understood.
P264 Wash skin thoroughly after handling
P280 Wear protective clothing and face protection
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P403 + P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/container to an approved waste disposal plant

SECTION 3 – COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrohydro-2-furyl Alcohol</td>
<td>97-99-4</td>
<td>1-5</td>
</tr>
<tr>
<td>Rosin, polymerized</td>
<td>65997-05-9</td>
<td>1-10</td>
</tr>
<tr>
<td>Tin</td>
<td>7440-31-5</td>
<td>Balance</td>
</tr>
<tr>
<td>Silver</td>
<td>7440-22-4</td>
<td>0.10 – 0.75</td>
</tr>
</tbody>
</table>

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.
SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Inhalation: If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.

Eyes: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

Skin: Wash off with soap and plenty of water. Consult a physician.

Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)

SECTION 5 – FIREFIGHTING MEASURES

Suitable Extinguishing Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special Hazards: No data available

Special protective actions for firefighters: Wear self-contained breathing apparatus for firefighting if necessary. Use water spray to cool unopened containers.
SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

See section 8 for personal protection.

Environmental Precautions: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

In Case Material is spilled: Contain spillage, then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations.

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry, cool and well-ventilated place.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): 2 mg/m³
ACGIH Threshold Limit Value (TLV): 2 mg/m³

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. Use respirators and components tested an approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

Eye Protection: Safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

Body Protection: The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

Appearance: Silver grey paste
Odor: Mild
Odor threshold: Not applicable
pH: Not applicable
Melting point/Freezing point: 221°C / 428°F
Initial boiling point and boiling range: No data available
Flash point: Not applicable
Evaporation rate: Not applicable
Flammability (Solid, gas): Not applicable
Upper flammability or explosive limits: Upper explosion limit: Not applicable
Lower flammability or explosive limits: Lower explosion limit: Not applicable
Vapor pressure: No data available
Vapor density: No data available
Relative density (Water = 1): No data available
Solubility(ies): Insoluble in water
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: Not applicable
Decomposition temperature: No data available
Viscosity: Not applicable

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available
Stability: Product is stable under recommended storage conditions
Possibility of hazardous reactions: N/A
Conditions to Avoid: Heat to decomposition
Incompatibility: Oxidizing agents, acid anhydrides, acids
Hazardous Decomposition Products: Carbon oxides (Under fire conditions)
In the event of fire: See Section 5
SECTION 11 - TOXICOLOGICAL INFORMATION
Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact
Carcinogenicity
This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP No component of this product present at levels greater than or equal to 0.1% is identified as known or anticipated carcinogen by NTP.
OSHA No component of this product present at levels greater than or equal to 0.1% is identified as carcinogen or potential carcinogen by OSHA.

Additional information
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated

SECTION 12 - ECOLOGICAL INFORMATION
TOXICITY
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects
Hazard to ozone layer: No data available

SECTION 13 - DISPOSAL CONSIDERATIONS
Waste treatment methods
Product: Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.
Contaminated packaging: Dispose of as unused product.

SECTION 14 - TRANSPORTATION
D.O.T. (USA) / IATA
Proper Shipping Name: Non-hazardous
Identification Number: NA
Packing Group: NA
Special Precautions to Note: NA
Poison Inhalation Hazard? No
Marine Pollutant? No

SECTION 15 - REGULATORY INFORMATION
SARA 302 Components No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.
SARA 313 Components No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 313.
California Prop. 65 Components This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. and/or birth defects (or other reproductive harm). [Lead]
SECTION 16 - OTHER INFORMATION

Further information:
Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product.

Reference(s):
Sigma-Aldrich

Preparation information
Superior Flux & Mfg. Co.
440-349-3000

Version 1.0
Revision Date: 12/12/17