SAFETY DATA SHEET SUPERIOR NO. 1295

DATE REVISED: January 10, 2020

SECTION 1 -- IDENTIFICATION

Product Name/Part number: Superior No. 1295 **Recommended use:** Aluminum Soldering Flux

Manufacturer: Superior Flux & Mfg. Co. Mfg. Phone No. (440) 349-3000

6615 Parkland Blvd Cleveland OH, 44139

Emergency Phone No.: 1-800-424-9300 (CHEMTREC)

SECTION 2 – HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

GHS Classification in accordance with OSHA HCS (29 CFR 1910)

Acute toxicity, Oral (Category 3)

Skin corrosion (Category 1B)

Serious eye damage (Category 1)

Acute aquatic toxicity (Category 1)

Chronic aquatic toxicity (Category 1)

H400

H410

See below for full text of H-Statement

GHS Label Elements, including precautionary statements

Pictogram(s):



Signal Word: Danger **Hazard Statement(s)**

H301 Toxic if swallowed

H314 Causes severe skin burns and eye damage

**H318 Causes serious eye damage **H400 Very toxic to aquatic life

H410 Very toxic to aquatic life with long lasting effects **May be omitted from label due to presence of stronger statement.

Precautionary statement(s)

P260	Do not breathe mist, fumes, or vapors
P264	Wash skin thoroughly after handling

P270 Do not eat, drink or smoke when using this product

P273 Avoid release to the environment

P280 Wear protective gloves, protective clothing, and eye protection or face protection

P301+P312+P330+P331 IF SWALLOWED: Call a POISON CENTER if you feel unwell.

Rinse mouth. Do NOT induce vomiting

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water/shower.

P304+P340+P310 IF INHALED: Remove person to fresh air and keep comfortable for

breathing. Immediately call a POISON CENTER or doctor

P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call POISON CENTER

P332+P313 If skin irritation occurs: get medical advice/attention

P337+P313 If eye irritation persists, get medical advice/attention P362 Take off contaminated clothing and wash before reuse

P391 Collect spillage P405 Store locked up

P501 Dispose of contents and/or container to an approved waste disposal plant

Hazards not otherwise classified or not covered by GHS: None

SECTION 3 – COMPOSITION INFORMATION

Components	CAS Number	%
Zinc chloride	7646-85-7	50 - 95
Ammonium chloride	12125-02-9	5 - 15
Sodium fluoride	7681-49-4	< 5

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in

attendance. Move out of dangerous area.

Inhalation: If breathed in, move to fresh air. If not breathing, give artificial respiration.

Consult a physician.

Eyes: Rinse thoroughly with plenty of water for at least 15 minutes and consult a

physician. Continue rinsing eyes during transport to hospital.

Skin: Wash off with soap and plenty of water. Consult a physician.

Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious

person. Rinse mouth with water. Consult a physician.

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)

SECTION 5 – FIREFIGHTING MEASURES

Flash Point: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal cautions when dealing with chemicals.

Unusual Fire and Explosion Hazards: Will release small amounts of HCl upon decomposition

SECTION 6 - ACCIDENTAL RELEASE MEASURES

- **Personal Precautions and Equipment and emergency procedures:** Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. *See section 8 for personal protection.*
- **Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

In Case Material is spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): 5 mg/m³
ACGIH Threshold Limit Value (TLV): 5 mg/m³

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Special Engineering Control Needs: NA

- **Respiratory Protection:** Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested an approved under appropriate government standards such as NIOSH (USA) or CEN (EU).
- **Protective Gloves:** Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.
- **Eye Protection:** Use tightly fitting safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)
- **Body Protection:** Complete suit protecting against chemical, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation

of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

Appearance White to light grey powder

Odor None

Odor threshold No data available Not applicable Melting point/Freezing point No data available Initial boiling point and boiling range No data available Flash point No data available **Evaporation rate (Butyl Acetate = 1)** Not applicable Flammability (Solid, gas) No data available Upper flammability or explosive limits No data available Lower flammability or explosive limits No data available Vapor pressure No data available Vapor density No data available Relative density (Water = 1) No data available Solubility(ies) Soluble in water Partition coefficient: n-octanol/water No data available **Auto-ignition temperature** No data available **Decomposition temperature** No data available Viscosity No data available

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available

Stability: Product is stable under recommended storage conditions

Possibility of hazardous reactions: No data available

Conditions to Avoid: Metals

Incompatibility: Alkaline, strong oxidizers or reducers, cyanides or combustible materials

Hazardous Decomposition Products HCl, zinc chloride, zinc oxide, ammonium

In the event of fire: See Section 5

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact

Symptoms (Immediate and Chronic) from

Acute ExposureProlonged or Repeated Exposure
No data available
No data available

Measure(s) of toxicity

No data available

Is this chemical listed in the National Toxicology Program (NTP) Report on Carcinogens?

No data available

Is this chemical found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs or by the Occupational Safety and Health Administration (OSHA) No data available

SECTION 12 - ECOLOGICAL INFORMATION

ToxicityPersistence and degradability
No data available
No data available

Bioaccumulative potential No data available **Mobility in soil** No data available

Other adverse effects Hazard to ozone layer: No data available

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging Dispose of as unused product.

SECTION 14- TRANSPORTATION

D.O.T. (USA)

Proper Shipping Name: Zinc chloride anhydrous

Identification Number:UN2331Hazard Class(es):8Packing Group:IIIMarine Pollutant?Yes

Type D.O.T. Label Required Information: Corrosive

SECTION 15 - REGULATORY INFORMATION

SARA 302 Components No Chemicals in this material are subject to the reporting

requirement of SARA Title III, Section 302.

SARA 313 Components This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 302 Components Acute Health Hazard

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

THIS PRODUCT IS ROHS 3 COMPLIANT

SECTION 16 - OTHER INFORMATION

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product.

Preparation information

Superior Flux & Mfg. Co. 440-349-3000