

SAFETY DATA SHEET

SUPERIOR HASL-1

DATE REVISED: January 1, 2016

Product Name: Superior HASL-1

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 1 FLAMMABILITY = 1 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior HASL-1

Chemical Family: Hot air solder leveling flux

CAS Number: NA

Chemical Name: NA

Formula: See Below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:

Classification (CLP): No Data Available

Label Elements (CLP): No Data Available



Irritant

Precautionary Statements: P280, P305+P351+P338, P310

Risk Phrases: R41

Safety Phrases: S36, S39

See section XVI for full text description of S and R phrases

Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL	H Statements
Polyethylene Glycol	25322-68-3	60-80	NA	NA

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION IV- HEALTH HAZARDS

Primary Routes of Entry: Fume inhalation, ingestion, skin, and eyes.

Signs and Symptoms of Exposure:

1) **Acute Effects:** Reddening of eyes and skin, acid stomach if ingested, inhalation may cause respiratory tract irritation.

2) **Chronic Effects:** No specific information available

Medical Conditions Generally Aggravated by Overexposure: None presently known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): 5 mg/m³

ACGIH Threshold Limit Value (TLV): 5 mg/m³

EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with water for 15 minutes. Call a physician.

Skin: Wash thoroughly with soap and water.

Inhalation: Remove to fresh air or administer oxygen. Call a physician.

Ingestion: If patient is fully conscious, give two glasses of water. Obtain medical attention immediately.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: >400°C

Flammable Limits: Lower-NA Upper-NA

Extinguishing Media: Water, dry extinguishing material

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal caution when dealing with chemicals

Unusual Fire and Explosion Hazards: None

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: Steps to be taken in case material is spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water, and dispose of in accordance with EPA regulations. Wash residual amounts with lots of water.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area, away from heat.

Handling Precautions: Safe, precautionary practices to avoid spills and exposure to skin or fumes.

Other Precautions: None

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): Adequate ventilation and air removal from solder area is required. If working in inadequate ventilation area, wear NIOSH approved respirators.

Ventilation: Yes

Mechanical (General): Yes

Local Exhaust: Yes

Eye Protection: Safety glasses/goggles

Protective Gloves: Recommended, NIOSH approved

Other Protective Clothing or Equipment: Optional to user preference

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: NA

Specific Gravity (Water = 1): 1.10

Vapor Pressure (mm Hg): NA

Percent Volatile by Volume: 80.0%

Vapor Density (Air = 1): NA

Evaporation Rate (Butyl Acetate = 1): NA

Melting Point: NA

Solubility in Water: Unlimited

Reactivity in Water: None

Appearance and Odor: Clear viscous liquid

SECTION X - STABILITY AND REACTIVITY

Stability: Product is Stable

(Conditions to Avoid): NA

Incompatibility: Strong Oxidizers, Metals.

Hazardous Decomposition Products: Small Amounts of HCl.

Hazardous Polymerization: Will Not Occur

(Conditions to Avoid): NA

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) **Oral:** LD-50 (rat): Not available
- 2) **Inhalation:** LC-50 (rat): Not available
- 3) **Dermal:** LD-50 (rabbit): Not available
- 4) **Skin Irritation:** (rabbit): Not available

Chronic Toxicity Data

- 1) **Repeated Skin Application:** (rat): Not available
 - 2) **Eye Irritation:** (rabbit): Not available
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SECTION XII - ECOLOGICAL INFORMATION

This Material has not been Tested for Environmental Effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations.

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name: Non-hazardous

Identification Number: NA

Hazard Class: NA

Type D.O.T Label Required Information: NA

Packing Group: NA

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: None

Carcinogenicity Classification (Components Present at 0.1% or More): Non-Carcinogenic

International Agency for Research on Cancer (IARC): Not Listed

American Conference of Governmental Industrial Hygienists (ACGIH): Not Listed

National Toxicology Program (NTP): Not Listed

Occupational Safety and Health Administration (OSHA): Not Listed

None of the Components of this Product are Listed on the U.S. Toxic Substances Control Act. Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements. This Product is RoHS Compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the MSDS are as follows:

R41	Risk of serious damage to eyes
S-36/39	Wear suitable protective clothing and eye/face protection

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
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P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor
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