SAFETY DATA SHEET
SUPERIOR NO. 552
DATE REVISED: January 1, 2016

Product Name: Superior No. 552
Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139
Emergency Phone Number: 1-800-424-9300 (CHEMTREC)
Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 2 FLAMMABILITY = 3 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior No. 552
Chemical Family: Solvent Based Battery Fabrication Flux
CAS Number: NA
Chemical Name: NA
Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:
Classification (CLP): Corrosive
Label Elements (CLP): No Data Available

Risk Phrases: R20/21/22, R34, R37
Safety Phrases: S26, S36/37/39, S45
See section XVI for full text description of S and R phrases
Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
<th>OSHA PEL</th>
<th>H Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrobromic Acid</td>
<td>10035-10-6</td>
<td>20-40</td>
<td>3 mg/m³</td>
<td>H314, H335, H290</td>
</tr>
<tr>
<td>Monoethanolamine</td>
<td>141-43-5</td>
<td>1-10</td>
<td>3 mg/m³</td>
<td>H314, H335, H227</td>
</tr>
<tr>
<td>Phosphoric Acid</td>
<td>7665-38-2</td>
<td>2-8</td>
<td>NA</td>
<td>H302, H313, H314, H330</td>
</tr>
<tr>
<td>Ethylene Glycols</td>
<td>NA</td>
<td>5-20</td>
<td>NA</td>
<td>NA</td>
</tr>
</tbody>
</table>

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.
SECTION IV - HEALTH HAZARDS

Primary Routes of Entry: Fume inhalation, ingestion, skin, and eyes.

Signs and Symptoms of Exposure:
   1) Acute Effects: Reddening of eyes and skin, acid stomach if ingested, inhalation may cause respiratory tract irritation.
   2) Chronic Effects: No specific information available

Medical Conditions Generally Aggravated by Overexposure: None presently known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): 5 mg/m$^3$

ACGIH Threshold Limit Value (TLV): 5 mg/m$^3$

EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with water for 10 minutes. Call a physician.
Skin: Wash thoroughly with water.
Inhalation: Remove to fresh air or administer oxygen. Call a physician.
Ingestion: If patient is fully conscious, give two glasses of water. Obtain medical attention immediately.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: 295°C

Flammable Limits: Lower 2, Upper 12.7

Extinguishing Media: Water, CO$_2$, dry chemical

Auto Ignition Temperature: None

Unusual Fire and Explosion Hazards: Will release small amounts of HBr.

Special Fire Fighting Procedures: Flammable liquid and vapors may travel great distances to ignition source and flash back

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: Soak up with absorbent, eliminate source of ignition. Remove residue with detergent and water.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in a cool dry place. Keep container closed when not in use. Handle as a flammable/corrosive liquid.

Handling Requirements: Safe precautionary use to prevent spills and exposure to skin or fumes.

Other Precautions: None
SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator.
Ventilation: Yes
Mechanical (General): Explosion proof
Local Exhaust: Yes
Protective Gloves: Recommended, NIOSH approved
Other Protective Clothing or Equipment: Rubber apron is recommended.
Eye Protection: Safety Glasses
Regulatory Information: The chemical components are listed on TSCA and DSL inventory. See composition section ii for CAS numbers

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: ~104°C/220°F
Specific Gravity (Water = 1): 1.141 ± 0.01
Vapor Pressure (mmHg): Nil
Percent Volatile By Volume: 43%
Vapor Density (Air = 1): NA
Evaporation Rate (Butyl acetate = 1): NA
Melting Point: ~0°C/32°F
Solubility in Water: Unlimited
Reactivity in Water: None
Appearance: Clear red liquid

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable
Conditions to Avoid: None
Hazardous Polymerization: None
Conditions to Avoid: Extreme heat
Incompatibility: Oxidizing agents and metals.
Hazardous Decomposition Products: Hydrobromides, P₂O₅, nitrogen products, CO, CO₂

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data
1) Oral: LD-50 (rat): Not available
2) Inhalation: LC-50 (rat): Not available
3) Dermal: LD-50 (rabbit): Not available
4) Skin Irritation: (rabbit): Not available

Chronic Toxicity Data
1) Repeated Skin Application: (rat): Not available
2) Eye Irritation: (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This Material has not been Tested for Environmental Effects.
SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations.

SECTION XIV - TRANSPORTATION

D.O.T. Proper Shipping Name: Corrosive liquid, acidic, inorganic N.O.S. (contains hydrobromic acid, phosphoric acid).
Hazard Class: 8
Identification Number: UN3264
Packing Group: III
Type D.O.T Label Required Information: Corrosive
Waste Disposal Method: Dispose in accordance with EPA regulations

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: None

Carcinogenicity Classification (Components Present at 0.1% or More): Non-Carcinogenic
International Agency for Research on Cancer (IARC): Not Listed
American Conference of Governmental Industrial Hygienists (ACGIH): Not Listed
National Toxicology Program (NTP): Not Listed
Occupational Safety and Health Administration (OSHA): Not Listed

None of the Components of this Product are Listed on the U.S. Toxic Substances Control Act. Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements. This Product is RoHS Compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the MSDS are as follows:
R20/21/22 Harmful by inhalation, in contact with skin, and if swallowed
R34 Causes Burns
R37 Irritating to respiratory system
S-26 In case of contact with eyes rinse immediately with water and seek medical attention
S-36/37/39 Wear suitable protective clothing, gloves, and eye/face protection
H314: Causes severe skin burns and eye damage
H335: May cause respiratory irritation
H290: May be corrosive to metals
H227 Combustible liquid.
H312 Harmful in contact with skin.
H332 Harmful if inhaled.
H302 Harmful if swallowed.
P234: Keep only in original container.
P260: Do not breathe dust/fume/gas/mist/vapours/spray.
P261: Avoid breathing dust/fumes/gas/mist/vapours/spray
P264: Wash thoroughly after handling.
P271: Use only outdoors or in a well-ventilated area.
P280: Wear protective gloves/protective clothing/
eye protection/face protection.

P301 + P330 + P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call a POISON CENTER or doctor/physician.
P363: Wash contaminated clothing before reuse.
P390: Absorb spillage to prevent material damage

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