SAFETY DATA SHEET
SUPERIOR NO. 325
DATE REVISED: June 1, 2018

SECTION 1 -- IDENTIFICATION
Product Name/Part number: Superior No. 325
Recommended use: Soft Soldering Flux
Manufacturer: Superior Flux & Mfg. Co.
Mfg. Phone No. (440) 349-3000
6615 Parkland Blvd
Cleveland OH, 44139
Emergency Phone: 1-800-424-9300 (CHEMTREC)

SECTION 2 – HAZARD(S) IDENTIFICATION
Classification of the substance or mixture
GHS Classification in accordance with OSHA HCS (29 CFR 1910)
- Flammable liquids (Category 2)  H225
- Eye irritation (Category 2A)  H319
- Specific target organ toxicity after single exposure – Central nervous system
  (Category 3)  H336

See below for full text of H-Statement
GHS Label Elements, including precautionary statements
Pictogram(s):

Signal Word: Danger

Hazard Statement(s)
- H225  Highly flammable liquid and vapor
- H319  Causes serious eye irritation
- H336  May cause drowsiness or dizziness

Precautionary statement(s)
- P210  Keep away from heat, sparks, hot surfaces, and open flames. No smoking.
- P233  Keep container tightly closed.
- P240  Ground container and receiving equipment.
- P241  Use explosion-proof electrical, lighting and ventilation equipment.
- P242  Use only non-sparking tools.
- P243  Take precautionary measures against static discharge
- P264  Wash skin thoroughly after handling
- P271  Use only outdoors or in a well-ventilated area
- P280  Wear protective clothing and face protection
- P303+P361+P353  IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P304+P340  IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312  Call a POISON CENTER if you feel unwell.
- P337+P313  If eye irritation persists: Get medical advice.
- P370+P378  In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction
- P403+P233  Store in a well-ventilated place. Keep container tightly closed.

(precautionary statements, continued)
SECTION 3 – COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>90-99</td>
</tr>
<tr>
<td>Carboxylic acid</td>
<td>68937-69-9</td>
<td>1-10</td>
</tr>
</tbody>
</table>

SECTION 4 – FIRST AID MEASURES

**General advice:** Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**Inhalation:** If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.

**Eyes:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

**Skin:** Wash off with soap and plenty of water. Consult a physician.

**Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

**Most Important Symptoms and effects, both acute and delayed**

_The most important known symptoms and effects are described in section 2 (labeling)_.

SECTION 5 – FIREFIGHTING MEASURES

**Suitable Extinguishing Media:** Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**Special Hazards:** No data available

**Special protective actions for firefighters:** Wear self-contained breathing apparatus for firefighting if necessary. Use water spray to cool unopened containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

**Personal Precautions and Equipment and emergency procedures:** Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. _See section 8 for personal protection._

**Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

**In Case Material is spilled:** Contain spillage, then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations.
SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Use explosion-proof equipment. Keep away from sources of ignition – No smoking. Take measures to prevent the build up for electrostatic charge.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): 400 ppm
ACGIH Threshold Limit Value (TLV): 400 ppm

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Special Engineering Control Needs: Explosion Proof, non-sparking equipment

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested an approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

Eye Protection: Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

Body Protection: Impervious clothing, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear to faintly pink liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Alcohol-like</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/Freezing point</td>
<td>-89.5°C / -129°F</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>81-83°C / 177.8-181°F</td>
</tr>
<tr>
<td>Flash point</td>
<td>12°C / 53.5°F (closed cup)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>3.0</td>
</tr>
<tr>
<td>Flammability (Solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper flammability or explosive limits</td>
<td>Upper explosion limit: 12.7% (V)</td>
</tr>
<tr>
<td>Lower flammability or explosive limits</td>
<td>Lower explosion limit: 2% (V)</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>43 hPa (32.5 mmHg) at 20°C / 68°F</td>
</tr>
<tr>
<td></td>
<td>59 hPa (44.0 mmHg) at 25°C / 77°F</td>
</tr>
<tr>
<td>Vapor density (Air = 1)</td>
<td>Approx 2.07</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.800 (Water = 1)</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Miscible in water</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>log Pow: 0.05</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>425°C / 797°F</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
</tbody>
</table>

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available
Stability: Product is stable under recommended storage conditions
Possibility of hazardous reactions: Vapors may form explosive mixture with air
Conditions to Avoid: Heat, sparks and flames
Incompatibility: Oxidizing agents, acid anhydrides, aluminum, halogenated compounds, acids
Hazardous Decomposition Products: Carbon oxides (Under fire conditions)
In the event of fire: See Section 5
SECTION 11 - TOXICOLOGICAL INFORMATION
Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact
Symptoms (Immediate and Chronic) from
- Acute Exposure: No data available
- Prolonged or Repeated Exposure: No data available
Measure(s) of toxicity: No data available
IARC: No component of this product is present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No component of this product is present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product is present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA
Additional information
Central nervous system depression, prolonged or repeated exposure can cause: nausea, headache, vomiting, narcosis, drowsiness. Overexposure may cause mild, reversible liver effects. Aspiration may lead to: lung edema, pneumonia. (Isopropanol)
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12 - ECOLOGICAL INFORMATION
Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13 - DISPOSAL CONSIDERATIONS
Waste treatment methods
Product: Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.
Contaminated packaging: Dispose of as unused product.

SECTION 14- TRANSPORTATION
D.O.T. (USA)
Proper Shipping Name: Isopropanol
Identification Number: UN1219
Packing Group: II
Special Precautions to Note: Environmental Hazards
Poison Inhalation Hazard? No
Hazard Class(es): 3
Reportable Quantity (RQ): 5,000 lbs
Marine Pollutant? No
SECTION 15 - REGULATORY INFORMATION

SARA 302 Components  No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.

SARA 313 Components  The following components are subject to reporting levels established by SARA Title III, Section 313:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propanol</td>
<td>67-63-0</td>
<td>01-01-1987</td>
</tr>
</tbody>
</table>

California Prop. 65 Components  This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16 - OTHER INFORMATION

Further information:  Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product.

Preparation information  Superior Flux & Mfg. Co.
440-349-3000