SAFETY DATA SHEET SUPERIOR NO. 25

DATE REVISED: January 1, 2016

Product Name: Superior No. Superior 25

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 3 FLAMMABILITY = 0 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior 25 Chemical Family: Silver Brazing Liquid Flux CAS Number: NA Chemical Name: NA Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:

Classification (CLP): Corrosive Label Elements (CLP): Corrosive Signal Word: Danger



Precautionary Phrases: P280, P305+P351+P338, P310, P304+P340, P332 +P313 Risk Phrases: R36/37/38, R34 Safety Phrases: S-26, S-27, S-36/37/39, S-45, S18, S61, S62, S64 See section XVI for full text description of S and R phrases Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL	H Phrases
Ammonium Bifluoride	1341-49-7	3-6	2.5 mg/m^3	H301, H3314
Sodium Tetraborate	1303-96-4	15-25	10 mg/m^3	H360, H320

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION IV – FIRST AID MEASURES

Inhalation:	Remove to fresh air
Eyes:	Flush with water for fifteen (15) Minutes. Call physician.
Skin:	Wash thoroughly with soap and water.
Ingestion:	If patient is fully conscious, give large amounts of water. Obtain medical attention
	immediately.

Most Important Symptoms and effects, both acute and delayed

Primary Routes of Entry into Body: Fume inhalation, ingestion, skin, and eyes.
Symptoms of Overexposure: Salivation, coughing, choking, chills, may cause weight loss, brittle bones, anemia, and stiff joints.
Medical Conditions Generally Aggravated by Exposure: Any weakness of the lungs, kidneys or liver will be aggravated.
Chemical Listed as Carcinogen or Potential Carcinogen: None OSHA Permissible Exposure Limit (PEL): 2.5 mg/m³

ACGIH Threshold Limit Value (TLV): 2.5 mg/m³

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: NA Flammable Limits: NA Extinguishing Media: Not needed Auto Ignition Temperature: None Special Fire Fighting Procedures: Normal cautions when dealing with chemicals. Unusual Fire and Explosion Hazards: Will release small amounts of hydrofluoric acid

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area, away from heat. **Handling Precautions:** Safe precautionary practices to avoid spills and exposure to skin and fumes. **Other Precautions:** NA

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator. Ventilation: Yes Mechanical (General): Explosion proof Local Exhaust: Yes Protective Gloves: Recommended, NIOSH approved Other Protective Clothing or Equipment: Rubber apron is recommended. Eye Protection: Safety Glasses Regulatory Information: The chemical components are listed on TSCA and DSL inventory. See composition section ii for CAS numbers

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 104°C/220°F Specific Gravity (Water = 1): 1.11 Vapor Pressure (mm Hg): NA Percent Volatile by Volume: 78% Vapor Density (Air = 1): NA Evaporation Rate (Butyl Acetate = 1): 0.9 Melting Point: 0°C/32°F Solubility in Water: Unlimited Reactivity in Water: None Appearance and Odor: Slightly Hazy Liquid

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable(Conditions to Avoid): MetalsIncompatibility: Alkaline, strong oxidizing or reducing materials, cyanides or combustible materials.Hazardous Decomposition Products: HCl, zinc chloride, zinc oxide, ammonium.Hazardous Polymerization: Will not occur(Conditions to Avoid): Excessive heat or cold

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) Oral: LD-50 (rat): Not available
- 2) Inhalation: LC-50 (rat): Not available
- **3) Dermal:** LD-50 (rabbit): Not available
- 4) Skin Irritation: (rabbit): Not available

Chronic Toxicity Data

- 1) Repeated Skin Application: (rat): Not available
- 2) Eye Irritation: (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name: Corrosive liquid, NOS (contains ammonium hydrogen difluoride)
Hazard Class: 8
Identification Number: UN1760
Packing Group: III
Type D.O.T Label Required Information: Corrosive

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA Carcinogenicity Classification: (Components Present at 0.1% or More) International Agency for Research on Cancer (IARC): NA American Conference of Governmental Industrial Hygienists (ACGIH): NA National Toxicology Program (NTP): NA Occupational Safety and Health Administration (OSHA): NA All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements. This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the MSDS are as follows:

R34 R36 R37 R38	Causes burns Irritating to eyes Irritating to respiratory system Irritating to skin
S-18 S-26 S-27	Handle and open container with care In case of eye contact, rinse thoroughly and get medical attention Take off immediately contaminated clothing
S-36/37/39	Wear suitable protective clothing, gloves, and eye/face protection
S-45	In case of accident or if feel unwell call medical advice immediately
S61	Avoid release to the environment. Refer to special instructions/safety data sheet
S62	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label where possible
S64	If swallowed, rinse mouth with water (only if the person is conscious)
P280	Wear protective gloves/protective clothing/eye protection/face protection
P305+P351+I	
P310	Immediately call a POISON CENTER/doctor/
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P332 + P313	If skin irritation occurs: Get medical advice/attention.

H301 Toxic if swallowed

- H314 Causes severe skin burns and eye damage
- H360 May damage fertility or the unborn child
- H320 Causes eye irritation

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. Reasonable care has been taken in the preparation of this material, but there are NO WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE TO USE.