SAFETY DATA SHEET
SUPERIOR NO. 25
DATE REVISED: January 1, 2017

Product Name: Superior No. Superior 25
Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139
Emergency Phone Number: 1-800-424-9300 (CHEMTREC)
Other Information Calls: (440) 349-3000

To the Purchaser: This SDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the SDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 3  FLAMMABILITY = 0  REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior 25
Chemical Family: Silver Brazing Liquid Flux
CAS Number: NA
Chemical Name: NA
Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:

Classification (CLP): Corrosive
Label Elements (CLP): Corrosive
Signal Word: Danger

Precautionary Phrases: P280, P305+P351+P338, P310, P304+P340, P332 +P313
Risk Phrases: R36/37/38, R34
Safety Phrases: S-26, S-27, S-36/37/39, S-45, S18, S61, S62, S64
See section XVI for full text description of S and R phrases
Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
<th>OSHA PEL</th>
<th>H Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Bifluoride</td>
<td>1341-49-7</td>
<td>3-6</td>
<td>2.5 mg/m³</td>
<td>H301, H3314</td>
</tr>
<tr>
<td>Sodium Tetraborate</td>
<td>1303-96-4</td>
<td>15-25</td>
<td>10 mg/m³</td>
<td>H360, H320</td>
</tr>
</tbody>
</table>

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.
SECTION IV – FIRST AID MEASURES

**Inhalation:** Remove to fresh air
**Eyes:** Flush with water for fifteen (15) Minutes. Call physician.
**Skin:** Wash thoroughly with soap and water.
**Ingestion:** If patient is fully conscious, give large amounts of water. Obtain medical attention immediately.

Most Important Symptoms and effects, both acute and delayed

**Primary Routes of Entry into Body:** Fume inhalation, ingestion, skin, and eyes.

**Symptoms of Overexposure:** Salivation, coughing, choking, chills, may cause weight loss, brittle bones, anemia, and stiff joints.

**Medical Conditions Generally Aggravated by Exposure:** Any weakness of the lungs, kidneys or liver will be aggravated.

**Chemical Listed as Carcinogen or Potential Carcinogen:** None

**OSHA Permissible Exposure Limit (PEL):** $2.5 \text{ mg/m}^3$

**ACGIH Threshold Limit Value (TLV):** $2.5 \text{ mg/m}^3$

SECTION V - FIRE AND EXPLOSION HAZARD DATA

**Flash Point:** NA
**Flammable Limits:** NA
**Extinguishing Media:** Not needed
**Auto Ignition Temperature:** None
**Special Fire Fighting Procedures:** Normal cautions when dealing with chemicals.
**Unusual Fire and Explosion Hazards:** Will release small amounts of hydrofluoric acid

SECTION VI - ACCIDENTAL RELEASE MEASURES

**Steps to be Taken in Case Material is Spilled:** First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION VII - HANDLING AND STORAGE

**Storage Requirements:** Store in plastic containers in cool area, away from heat.
**Handling Precautions:** Safe precautionary practices to avoid spills and exposure to skin and fumes.
**Other Precautions:** NA

SECTION VIII - CONTROL MEASURES

**Respiratory Protection (TYPE):** NIOSH approved respirator.
**Ventilation:** Yes
**Mechanical (General):** Explosion proof
**Local Exhaust:** Yes
**Protective Gloves:** Recommended, NIOSH approved
**Other Protective Clothing or Equipment:** Rubber apron is recommended.
**Eye Protection:** Safety Glasses

**Regulatory Information:** The chemical components are listed on TSCA and DSL inventory. See composition section ii for CAS numbers
SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

- **Boiling Point:** 104°C/220°F
- **Specific Gravity (Water = 1):** 1.11
- **Vapor Pressure (mm Hg):** NA
- **Percent Volatile by Volume:** 78%
- **Vapor Density (Air = 1):** NA
- **Evaporation Rate (Butyl Acetate = 1):** 0.9
- **Melting Point:** 0°C/32°F
- **Solubility in Water:** Unlimited
- **Reactivity in Water:** None
- **Appearance and Odor:** Slightly Hazy Liquid

SECTION X - STABILITY AND REACTIVITY

- **Stability:** Product is stable
- **(Conditions to Avoid):** Metals
- **Incompatibility:** Alkaline, strong oxidizing or reducing materials, cyanides or combustible materials.
- **Hazardous Decomposition Products:** HCl, zinc chloride, zinc oxide, ammonium.
- **Hazardous Polymerization:** Will not occur
- **(Conditions to Avoid):** Excessive heat or cold

SECTION XI - TOXICOLOGICAL INFORMATION

**Acute Toxicity Data**

1) **Oral:** LD-50 (rat): Not available
2) **Inhalation:** LC-50 (rat): Not available
3) **Dermal:** LD-50 (rabbit): Not available
4) **Skin Irritation:** (rabbit): Not available

**Chronic Toxicity Data**

1) **Repeated Skin Application:** (rat): Not available
2) **Eye Irritation:** (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of in accordance with EPA regulations

SECTION XIV - TRANSPORTATION

**D.O.T. Proper Shipping Name:** Corrosive liquid, NOS (contains ammonium hydrogendifluoride)
**Hazard Class:** 8
**Identification Number:** UN1760
**Packing Group:** III
**Type D.O.T Label Required Information:** Corrosive
SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA
Carcinogenicity Classification: (Components Present at 0.1% or More)
International Agency for Research on Cancer (IARC): NA
American Conference of Governmental Industrial Hygienists (ACGIH): NA
National Toxicology Program (NTP): NA
Occupational Safety and Health Administration (OSHA): NA
All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.
This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the SDS are as follows:

R34 Causes burns
R36 Irritating to eyes
R37 Irritating to respiratory system
R38 Irritating to skin
S-18 Handle and open container with care
S-26 In case of eye contact, rinse thoroughly and get medical attention
S-27 Take off immediately contaminated clothing
S-36/37/39 Wear suitable protective clothing, gloves, and eye/face protection
S-45 In case of accident or if feel unwell call medical advice immediately
S61 Avoid release to the environment. Refer to special instructions/safety data sheet
S62 If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label where possible
S64 If swallowed, rinse mouth with water (only if the person is conscious)
P280 Wear protective gloves/protective clothing/eye protection/face protection
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P310 Immediately call a POISON CENTER/doctor/
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P332 + P313 If skin irritation occurs: Get medical advice/attention.
H301 Toxic if swallowed
H314 Causes severe skin burns and eye damage
H360 May damage fertility or the unborn child
H320 Causes eye irritation

Further information:
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