## Superior Flux & Mfg. Co.



# **SUPERIOR SYBERLIQUID**



## **FLUX AND CLEANER**

- > A VOC-Free flux and cleaner.
- Non-halide formulation.
- A water washable cleaner that eliminates the need for organic solvents.
- Compatible with all cored solders.
- Completely free of rosins, resins and petroleum derivatives.
- Non-hazardous and safe to handle.
- Waterless, odorless, non-spattering liquid.

#### **DESCRIPTION**

**SyberLiquid Flux and Cleaner** is a revolutionary, new, dual-purpose product for manual soldering applications. It is both a liquid flux that promotes excellent solderability *and* a cleaner that removes rosin and all organic and inorganic residues from electronic assemblies. It smokes less than current products and is a non-hazardous, VOC-Free compound that contains no rosin, and is water soluble and water washable.

**SyberLiquid Flux and Cleaner** is compatible with all core solders. In particular, when using rosin core solders, operators need not clean with solvents to remove residues. Another radical departure from traditional hand-soldering techniques is its usefulness as a tool for solder removal, touch-up, device removal and re-attachment. **SyberLiquid Flux and Cleaner** simplifies board repair and touch-up procedures, while promoting excellent solder coverage and shiny joints, and cleaning without using environmentally hazardous solvents.

#### DIRECTIONS

**SyberLiquid Flux and Cleaner** is formulated for use in manual soldering applications for electronic assemblies. A soldering iron temperature between 315-400°C/600-750°F is recommended for optimum results. Apply flux to area that is being soldered. Post-soldering residues are removable, and soluble, with water.



#### PHYSICAL PROPERTIES

Form Clear Viscous Liquid Specific Gravity 1.19 @ 20-25°C/68-77°F

Density 9.92 lbs./gallon @ 20-25°C/68-77°F

pH 1.9 – 2.9 @ 20-25°C/68-77°F Viscosity 2.150 cps @ 20-25°C/68-77°F

Copper Corrosion (per IPC)

Rosin Solubility

Soldering Range

Slight to moderate
21.67% by weight
95-315°C / 200-600°F

Spread Factor 80 Minimum Flash Point 177°C / 350°F

Halide Content None Freezing Effects None

Residues Water Washable

THIS PRODUCT IS ROHS COMPLIANT

### **SAFETY PRECAUTIONS**

**SyberLiquid Flux and Cleaner** is non-hazardous, non-corrosive and non-flammable. Proper ventilation is required as a precaution during all soldering processes. This product will not separate, harden, or crystallize over time and requires no refrigeration. Store at room temperature and keep away from heat. **SyberLiquid Flux and Cleaner** has a two (2) year shelf life.

The information contained herein is based on data considered to be accurate and is intended for use by persons having technical skills at their own discretion and risk. Since conditions of use are outside of Superior Flux & Mfg. Co.'s control, we cannot assume liability for results obtained or damage incurred due to misuse, nor can we assume customer liability.



